PATENT APPLICATION

Application No. 10/690,761

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AMENDMENTS TO THE ABSTRACT

Please amend the Abstract as follows:

The present invention relates to cutting tool inserts, wherein A cutting tool insert includes an abrasive tip comprising of a hard material, an abrasive or superabrasive material, A cutting tool insert is bonded to an insert body by mechanical forces, said. The mechanical forces are being generated through deformation of mating geometric features on the abrasive tip and insert body.